

ASAP

Work Order ID 67206



Thursday, March 10, 2011 12:30:14 PM

Item ID: D205-633-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step

Start Date: 3/10/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 11-03-10

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9540

A

IIN-D205-633

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP205-633-013 CHG002/ DSI 9540

8/6/12

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/3/28 3025

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 67206

Thursday, March 10, 2011 12:30:14 PM



Page 2

Item ID: D205-633-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step

Start Date: 3/10/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8.40368



130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD205-633-013/ DSI 9540
Location: *ST 70 NEW H*

11/3/28 (34)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 11/03/28
MF
11-03-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, March 10, 2011 12:30:21 PM

Page 1

Work Order ID: 67206

Parent Item: D205-633-013

Parent Item Name: Heli-Access-Step

Start Date: 3/10/2011

Required Date: 3/18/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:F 02.07.11 Reformat; Removed D3010 ☐RF☐
IPP rev G 07.08.22 Added hardware per DSI9302-013 EC IPP REV:H
11.01.12 AS PER DSI 9540 REV.A DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2022-101 Spacer		Manufactured	No			110	Each	3.0000	2	6		11/3/20	B66939
---------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	---------	--------

Location Loc Qty Loc Code

ST504 3

63318 3

D2022-103 Spacer		Manufactured	No			110	Each	58.0000	2	6		11/3/20	
---------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	---------	--

Location Loc Qty Loc Code

ST005 58

47964 58

D2562-013 Strut		Manufactured	No			110	Each	0.0000	1	3		B67209 11/3/28	
--------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	----------------	--

D2563 Step-Weldment Assembly		Manufactured	No			110	Each	0.0000	1	3		67207	
---------------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	-------	--

D2565-201 Strut		Manufactured	No			110	Each	13.0000	1	3		11/3/28	37
--------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	---------	----

Location Loc Qty Loc Code

ST270 13

47550 5

52387 8

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 67206

Parent Item: D205-633-013

Parent Item Name: Heli-Access-Step

Start Date: 3/10/2011

Required Date: 3/18/2011

Start Qty: 3.00

Required Qty: 3.00

D2565-203

Strut

Manufactured No 110 Each 5.0000

Location

Loc Qty

Loc Code

ST270

5

52388

4

56873

1

Manufactured No 110 Each 12.0000

Location

Loc Qty

Loc Code

ST253

12

50060

4

52389

8

Manufactured No 110 Each 9.0000

Location

Loc Qty

Loc Code

ST253

9

40009

9

Manufactured No 110 Each 8.0000

Location

Loc Qty

Loc Code

ST253

8

37392

5

52391

3

D2565-209

Strut

Manufactured No 110 Each 8.0000

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, March 10, 2011 12:30:21 PM

Page 3

Work Order ID: 67206

Parent Item: D205-633-013

Parent Item Name: Heli-Access-Step

Start Date: 3/10/2011

Required Date: 3/18/2011

Start Qty: 3.00

Required Qty: 3.00

D2565-211

Manufactured No

110 Each

2.0000



Strut



11/3/2011

Location

Loc Qty

Loc Code

ST253

2

50061

2

Purchased No

110 Each

25.0000



Eyebolt



11/3/2011

Location

Loc Qty

Loc Code

ST362

25

108638

1

110155

6

111177

8

112454

10

Purchased No

110 Each

198.0000



Bolt



11/3/2011

Location

Loc Qty

Loc Code

ST356

198

115936

48

116191

100

116549

50

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Page 3

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 4

Work Order ID: 67206

Parent Item: D205-633-013

Parent Item Name: Heli-Access-Step

Start Date: 3/10/2011

Required Date: 3/18/2011

Start Qty: 3.00

Required Qty: 3.00

8+3 AN4-6A Purchased No 110 Each 1,418.000 3 9 11/3/20 SD Bolt

Location	Loc Qty	Loc Code
ST356	1418	
112933	96	
113149	17	
115108	5	
115936	200	
116191	300	9
116400	400	
116924	400	

8+3 AN4-7A Purchased No 110 Each 78.0000 2 6 11/3/20 SD Bolt

Location	Loc Qty	Loc Code
ST356	78	
113226	32	6
115373	46	

8+3 AN4-14A Purchased No 110 Each 259.0000 1 3 11/3/20 SD Bolt

Location	Loc Qty	Loc Code
ST357	250	
113359	3	
114752	1	
116786	146	
116914	100	3
t357	9	
116419	9	

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Page 4

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, March 10, 2011 12:30:22 PM

Page 5

Work Order ID: 67206

Parent Item: D205-633-013

Parent Item Name: Heli-Access-Step

Start Date: 3/10/2011

Required Date: 3/18/2011

Start Qty: 3.00

Required Qty: 3.00

AN4-10A

Purchased

No

110

Each

69.0000



Bolt

Location

Loc Qty

Loc Code

ST356

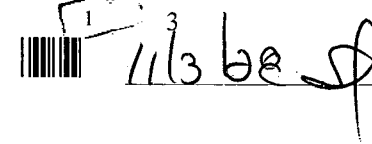
69

115835

24

116419

45



AN5-14A

Purchased

No

110

Each

121.0000



Bolt

Location

Loc Qty

Loc Code

ST

95

115374

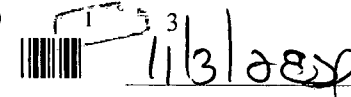
95

ST337

26

115429

26



AN960JD416

NAS1149D0463J

Purchased

No

110

Each

30.0000



Washer

Location

Loc Qty

Loc Code

ST300

24

113288

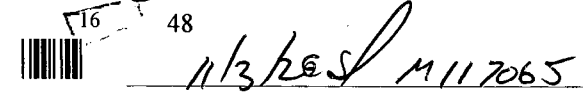
24

ST356

6

115622

6



AN960JD516

NAS1149D0563J

Purchased

No

110

Each

34.0000



Washer

Location

Loc Qty

Loc Code

ST

34

103694

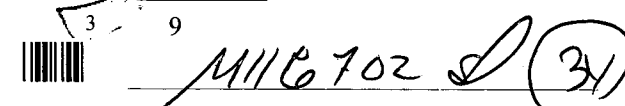
18

107534

12

109287

4



Thursday, March 10, 2011 12:30:22 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, March 10, 2011 12:30:22 PM

Page 6

Work Order ID: 67206

Parent Item: D205-633-013

Parent Item Name: Heli-Access-Step

Start Date: 3/10/2011

Required Date: 3/18/2011

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Purchased

No

110

Each

4,376.000



Nut

Location

Loc Qty

Loc Code

ST300

4376

1123143

2

115589

10

115621

20

116188

2344

116823

2000



11/3/28

SP

MS21042L5

Purchased

No

110

Each

970.0000



Nut

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

944

115594

248

116105

496

116548

200



11/3/28

SP

30

Thursday, March 10, 2011 12:30:22 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-633 REV. B AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-633 REV. 1

REF. CANADIAN STC: SH96-57

REF. FAA STC: SR00592NY

REF. FAA STC: SR00593NY

REF. FAA STC: SR00594NY

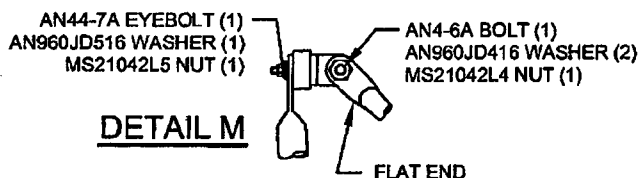
PURPOSE:

FOR THE D205-633-013/-015 HELI-ACCESS-STEPS™, THE WRONG QUANTITY OF AN960JD516 WASHER IS SHOWN IN DETAIL M AND THE PARTS LIST.

CHANGE:

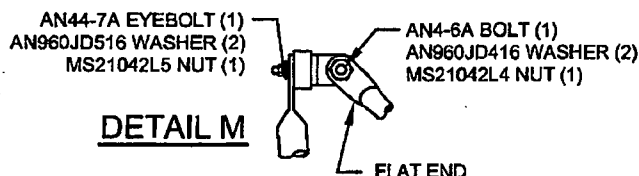
FOR THE D205-633-013/-015 HELI-ACCESS-STEPS™, DETAIL M AND THE PARTS LISTS ARE UPDATED AS FOLLOWS:

IS:



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 47204

WAS:



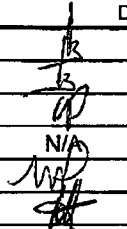
11-05-10

FROM FIGURE 5 (IIN-D205-633) AND FIGURE 25-5 (ICA-D205-633)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.12.21
CERT. NO.: SH96-57
ISSUE NO.: 5

A	NEW ISSUE		MB	10.12.21
REV.	DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		DSI 9540	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		WASHER QTY CHANGE	NTS	
DATE	10.12.21	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.1 D205-633-011/-013/-015/-017 HELI-ACCESS-STEP PARTS LIST (IIN-D205-633)
 25.6 D205-633-011/-013/-015/-017 HELI-ACCESS-STEP PARTS LIST (ICA-D205-633)

IS:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Hel-Access-Step™, High Gear
	X			D205-633-013	Hel-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Hel-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Hel-Access-Step™, Standard Low Gear

4	3	3	4	AN960JD516	WASHER
---	---	---	---	------------	--------

WAS:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Hel-Access-Step™, High Gear
	X			D205-633-013	Hel-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Hel-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Hel-Access-Step™, Standard Low Gear

4	4	4	4	AN960JD516	WASHER
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
u1047204

CANADA
 DEPARTMENT OF TRANSPORT
 AIRCRAFT CERTIFICATION
 BRANCH
 DAO # 01-O-01

APPROVED

BY: 
 D. SHEPHERD (DE # 02)

DATE: 10.12.21
 CERT. NO.: SH96-57
 ISSUE NO.: 5

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9540 SHEET 2 OF 2
APPROVED		TITLE SCALE
DE APPR.		WASHER QTY CHANGE NTS
DATE	10.12.21	COPYRIGHT © 2010 BY DART AEROSPACE LTD. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X	X			D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	4	4	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: B

Date: 07.08.21

REFERENCE ONLY

5.1 D205-633-011/-013/-015/-017 HELI-ACCESS-STEP PARTS LIST (IIN-D205-633)
25.6 D205-633-011/-013/-015/-017 HELI-ACCESS-STEP PARTS LIST (ICA-D205-633)

IS:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear

4	3	3	4	AN960JD516	WASHER
---	---	---	---	------------	--------

WAS:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear




4	4	4	4	AN960JD516	WASHER
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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 10.12.21
CERT. NO.: SH96-57
ISSUE NO.: 5

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9540	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WASHER QTY CHANGE	NTS
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